

Technische Daten

Essential Data:

Material	PLA
Diameter	1.75mm
Tolerance	± 0.02 mm
Heated build platform required	No
Print Temperature	185 - 220° C
Weight Filament	4x 500g (Total 2 kg)
Total lenght on spool	170 m +/- 1%
Spool Size	180 x 54,5 mm
Spool Hub Diameter	21mm or 54 mm (Adapter included) Fits Flashforge printers
Empty spool weight	122g

Technical data

Physical	Test method	Value
Density	GB/T1033-1986	1.25 g/cm ³
Melting Point	GB/T19466.3-2004	175 - 179° C
Glass transition temperature	GB/T19466.3-2004	60 - 62° C
Mechanical		
Tensile strenght @ Yield	GB/T1040-1992	63 MPa
Elongation @ Break	GB/T1040-1992	6 %
Flexural Strenght	GB/T1040-1992	92 MPa
Izod Impact Strenght	GB/T1040-1992	3,5 KJ/m ²